

Fig. 3.22 - Codice di designazione UNI-ISO 1832 per inserti multitaglienti (da catalogo Valenite).

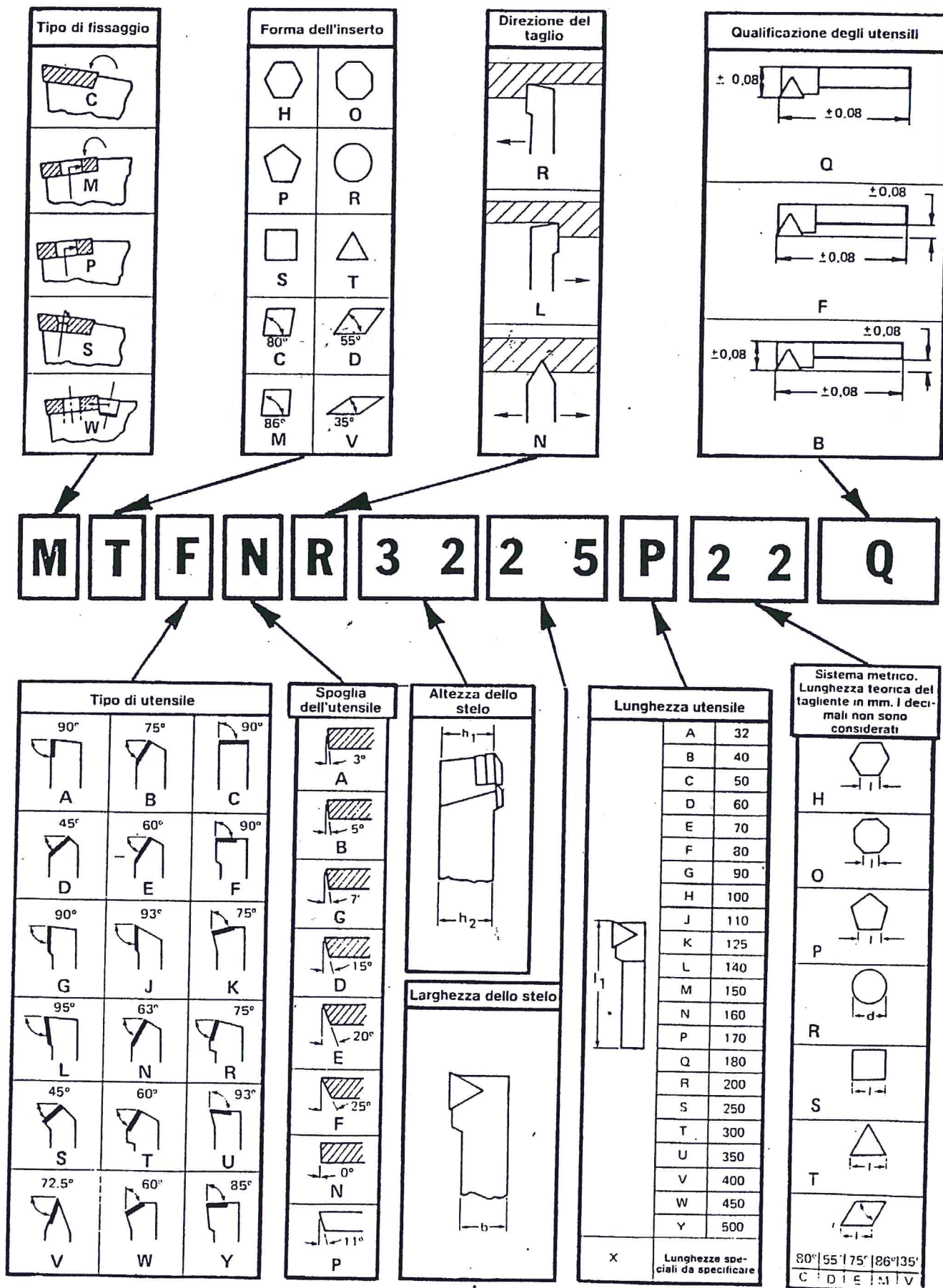


Fig. 3.23 - Codice ISO degli utensili per tornitura esterna (da catalogo Valenite).

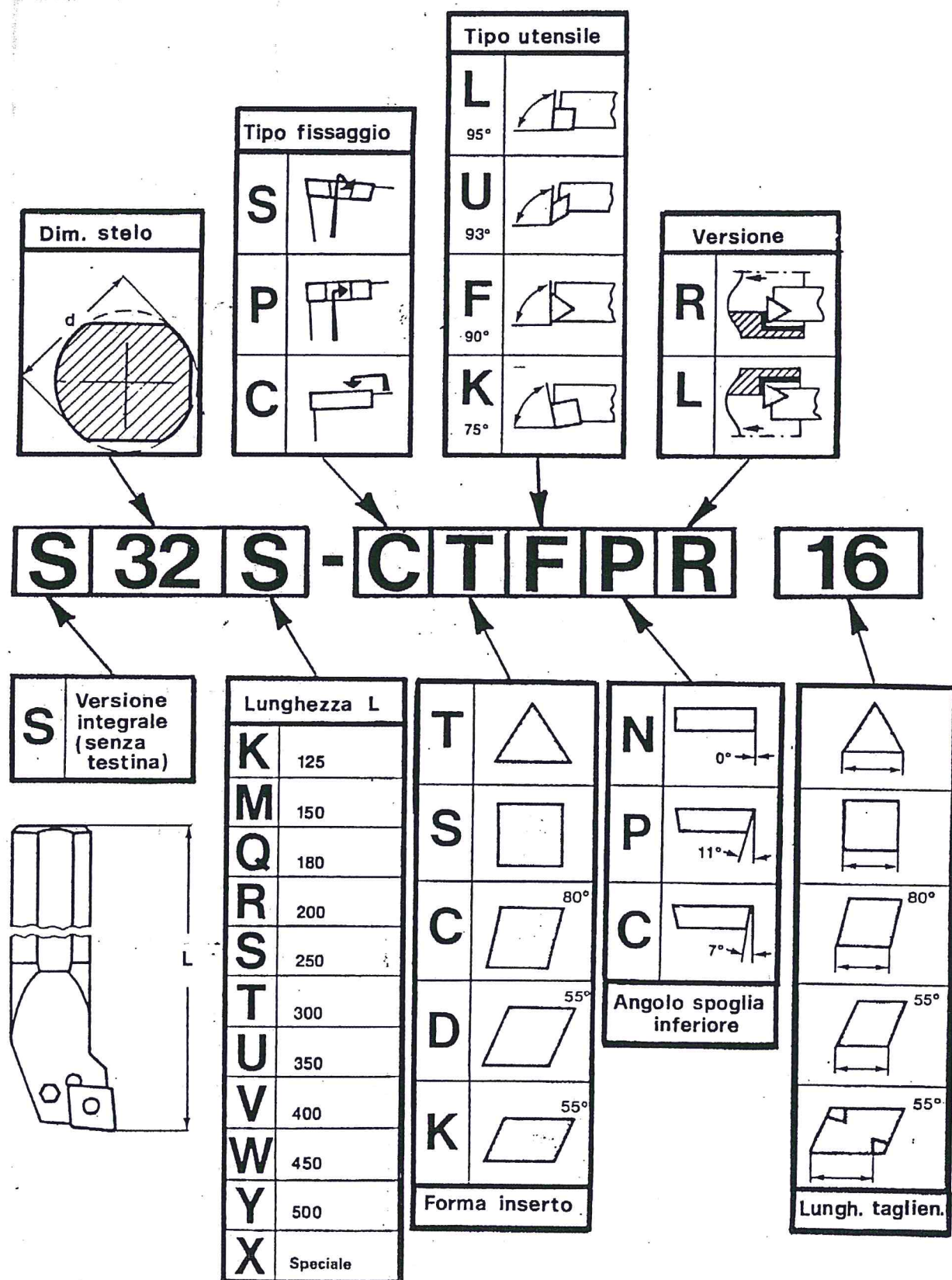


Fig. 3.24 - Codice ISO degli utensili per tornitura interna (da catalogo Sandvik).


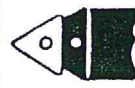
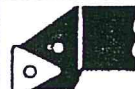








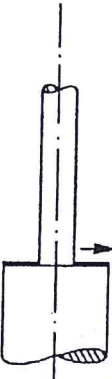
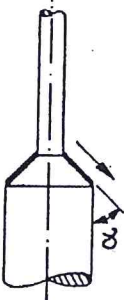
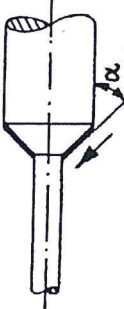

UTENSILI										
Codice ISO	PTG NR	PTENN	PTFNR	PSDNN	PSSNR	PSKNR	PCLNR	PRG NR	PDJNR	CKJNR
Angolo di registrazione	90°	60°	90°	45°	45°	75°	95°	—	93°	93°
Tornitura longitudinale 	●	●		●	●		●	●	●	●
Sfacciatura 							●	●	●	●
Copiatura  $\alpha = 75^\circ$ $\alpha = 45^\circ$ $\alpha = 30^\circ$	●						●	●	●	●
Copiatura  $\alpha = 75^\circ$ $\alpha = 45^\circ$ $\alpha = 30^\circ$ $\alpha = 25^\circ$	●	●		●			●	●	●	●
Sfacciatura 			●		●	●				

Fig. 3.25 - Esempi di utensili per tornitura esterna.






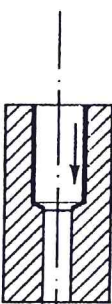
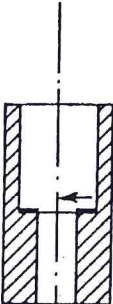

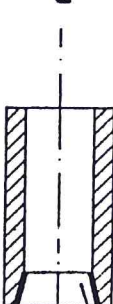
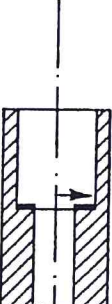
UTENSILI					
Codice ISO (esempio)	S40 CKUNR	S25 SCLCR	S40 CSKPR	S32U CTFPR	
Angolo di registrazione	93°	95°	75°	90°	
Tornitura longitudinale 	•	•	•	•	
Sfacciatura 	•	•			
Copiatura $\alpha = 75^\circ$ $\alpha = 60^\circ$ 	•	•		•	
Copiatura $\alpha = 30^\circ$ 	•	•		•	
Sfacciatura 		•			

Fig. 3.26 - Esempi di utensili per tornitura interna.