	DETAIL WORKPLAN	Operation no.:	Cycle no:
	Operation name:		

Date:		######
NO.:	Tools, jigs and fixturing (name and full code)	Machine Tool:

OPERATION DESCRIPTION	MACHINING PARAMETER						Mach. Time (s)
	v_c (m/min)	n (rev/min)	a_p (mm)	f (mm/rev)	length L (mm)	# of passes	